

KINGDOM ACRYLIC EMULSION SEMI-GLOSS

Product Description:

A superior quality acrylic co-polymer based, highly washable, stain resistant protective and decorative emulsion paint for interior and exterior surfaces.

Features:

It has excellent alkali resistance and weather resistance property. It provides an attractive semi glossy finish having excellent UV resistance.

Recommended use & Substrate:

It is recommended for the protective & decorative applications on interior and exterior surfaces like concrete, plaster, brickwork, masonry, gypsum board, asbestos and wood etc.

Product Data:

Finish	: Semi-gloss
Gloss	: 20-30 % at an angle of 60°, ASTM D - 523
Colors	: Available in white and as per color card.
Specific Gravity	: 1.15 ± 0.05 @ temperature of 25°C, ASTM D - 1475
Viscosity	: 110 ± 5KU @ temperature of 25°C, ASTM D - 562
Solids by volume	: 38 ± 2 volume%, ASTM D – 5201
Opacity	: Above 95% at W.F.T 150μ
VOC	: 50g/l -ISO 11890-2:2013
Flash point	: > 100°C
Spreading Rate	: 12.6 (m ² /l) theoretically on 30μ D.F.T each coat

(Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.)

Surface preparation:

All new surfaces must be cured at least for 30 days prior to application of the primer. The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed

Recommended coating system:

For Exterior Surfaces:

- Primer** : One coat of **Kingdom Primer Sealer**.
Topcoat : Two coats minimum of **Kingdom Acrylic Emulsion Semi-gloss**.

For Interior Surfaces:

- Primer** : One coat of **Kingdom Primer Sealer**.
Putty : Two coats of **Kingdom Acrylic Putty-Interior**.
Primer : One coat of **Kingdom Primer Sealer**.
Topcoat : Two coats minimum of **Kingdom Acrylic Emulsion Semi-gloss**.

Application data:

Application conditions

- Surface temperature must be above 5°C during application and curing.
- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C above the dew point.
- Provide adequate ventilation during application and drying.
- A suitable quantity of tap water can be added to get applicable viscosity.
- Do not apply on wet and moistened surfaces until completely dry.
- Do not apply the next coat unless the previous one is fully dry. Minimum recoating interval time should be followed.

Relative Humidity

- Relative humidity must be below 75% during drying and curing.

Remarks

- Stir well before use.
- The practical consumption factor may vary depending on application conditions, equipment and workmanship.
- Two coats of the topcoat may be necessary to obtain full hiding power.

The product can be applied by

- Roller: Recommended.
- Spray: Use airless spray or conventional spray.
- Brush: Recommended to paint corners and edges.

Guiding data for airless spray

- Nozzle tip 0.021–0.027"
- Spray angle degrees 65–80°
- Pressure at nozzle 140 - 190 kg/cm² (2100 psi)

Cleaning of painting tools

- Water

Recommended film thickness per coat:

Dry film thickness : 30 – 40 microns (µm)

Wet film thickness : 79– 105 microns (µm)

Film thickness will vary and is calculated as average.

Thinner:

Recommended thinner is clean Tap water.

Thinning (Dilution) ratio:

Airless spray : (0 – 10) % by volume
Air spray : (25 – 35) % by volume
Roller and brush : (15 – 20) % by volume

All above depends on the weather and application conditions.

Drying time:

Surface (touch) dry : 1 Hrs. @25°C
Full Dry : 6 Hrs. @ 25°C
Dry to overcoat minimum : 8 Hrs. minimum @ 25°C.

Shelf life & Storage:

Shelf life: 2 years @ 25°C.

Storage: The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Health and safety precautions:

Ensure good ventilation during and after application. Do not inhale vapors/spray. In case of contact with skin and eyes, rinse immediately with plenty of water. Avoid eating drinking or smoking during application. Keep out of reach by children.

For environmental safety: please donate the leftover paint and packaging to your local authorized institution for usage or recycling purpose.

Note: Wastes and empty containers should be disposed of in accordance with local regulations made under the control of "Pollution Act and the Environmental Protection Act."

Disclaimer:

The information in this data sheet is given according to the best of our knowledge on laboratory testing and practical experience. Kingdom Paints will not be held responsible for results arising out when applied against specified. We reserve the right to change the given without notice. For more information, visit www.kingdompaints.sa & Users should always consult Kingdom paints factory for specific guidance on the general suitability of this product for their needs and specific application practices.



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Please note that this data sheet supersedes the previous version.

